

# VitroGeoWaste III

## Sintering of glass as solution for reduction mine wastes from the Pyrenees

Oral presentation  / Poster presentation

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**Abstract:** In the Pyrenees there are abundant abandoned mines, which leave residues that produce a high environmental pollution, with the emission of potentially toxic elements such as As and Pb. In the present study a treatment for the elimination of these wastes by vitrification was evaluated. For the present study dumps from the Teodora antimony mine were used. The chemical composition of dumps contains SiO<sub>2</sub> 57.61%, Al<sub>2</sub>O<sub>3</sub> 16.93% and Fe<sub>2</sub>O<sub>3</sub> 8.89%. CaO content is 0.39 wt%, Na<sub>2</sub>O is 1.31 wt% and K<sub>2</sub>O is 5.29 wt%. To manufacture the glass, addition of calcium and sodium was necessary. Therefore, the glass was obtained by mixing 50 wt% of mine waste, 40 wt% of waste from cutting a calcarenite-type ornamental rock and 10 % of Na<sub>2</sub>CO<sub>3</sub>. To produce the glass, the mixture was heated to 1450 °C. The rheological properties of the glass have been determined using DTA-TG, dilatometry and HSM. The glass transition temperature is 630 °C, the dilatometric softening point is 720 °C and the expansion coefficient in the range 25-450 °C is  $12 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$ . An exothermic peak, at 903 °C, corresponding to the crystallization temperature, is observed in the ATD. The endothermic peaks ranging from 1108 °C to 1306 °C are the result of the melting of the neoformed minerals. The resulting glass has a workability zone between 1190 °C and 1522 °C. The obtained glass is dark, between yellow and green and relatively dense, 2.67 g/cm<sup>3</sup>. The tests carried out show that a commercial glass with good workability conditions can be obtained.